

**ABSTRACT**

A filter attaching apparatus comprises a drum 20 for conveying an intermediate product of a filter cigarette and a receiving drum 36 for feeding a tip paper piece, and winds the tip paper piece around the intermediate product while rotating these drums with the tip paper piece adhered to the intermediate product. Suction chambers 48 and 50 are disposed in the vicinity of the drum 20 that conveys the intermediate product, and suction openings of the suction chambers extend in a conveying direction of the intermediate product along an outer periphery of the drum 20. Fine particles of shredded tobacco and the like that are scattered by rotation of the drum 20 are sucked through the suction openings into the suction chambers 48 and 50 and the like, so that the intermediate product is completely isolated from an atmosphere of the fine particles of the shredded tobacco and the like.